

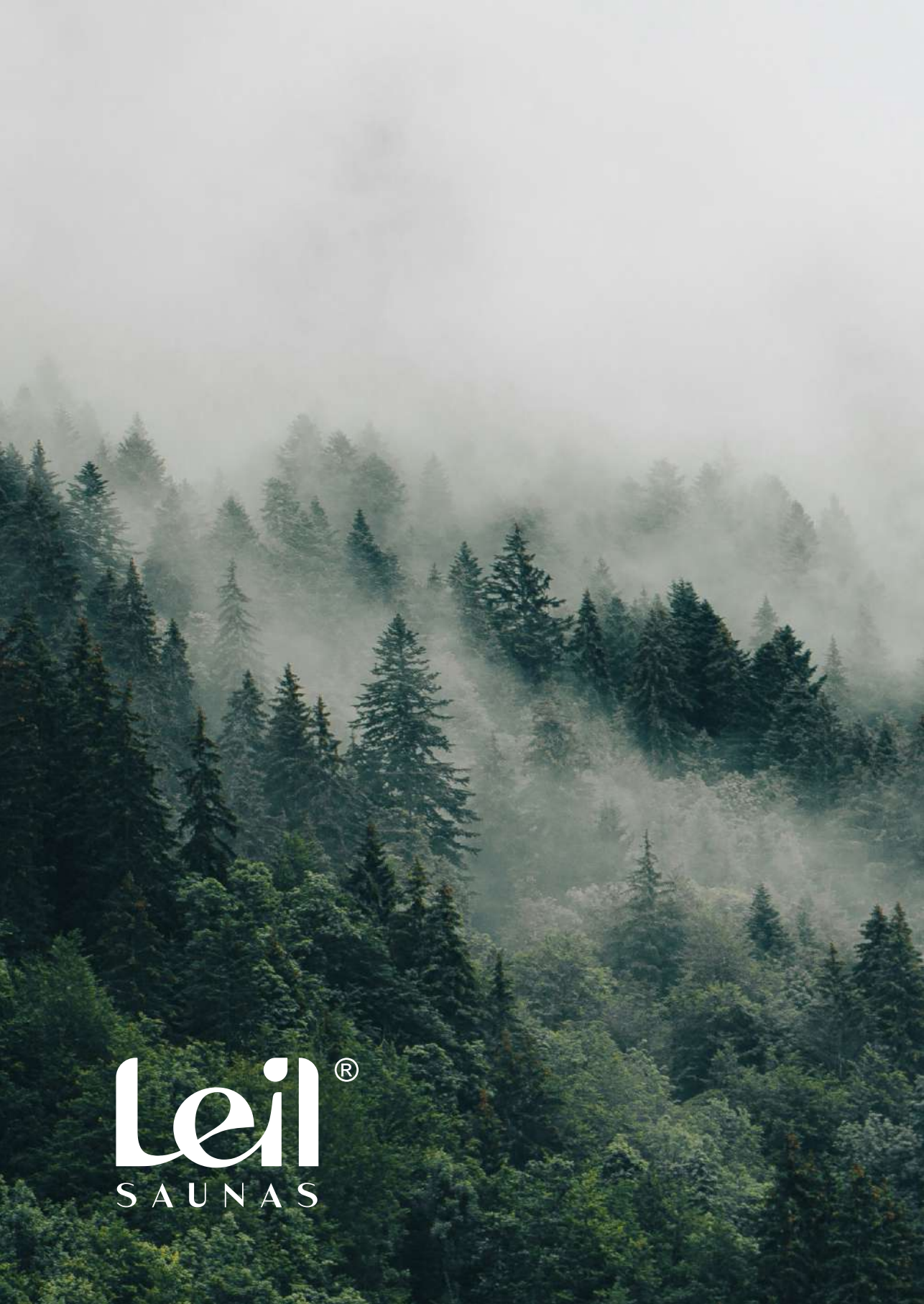
Leil[®]
SAUNAS



Aris

Outdoor Sauna Collection

leilsaunas.com



Lei[®]
SAUNAS

A vertical photograph of a dense evergreen forest. The scene is heavily misted, with a soft, ethereal atmosphere. The trees are dark green, and the mist is a pale, hazy white. The lighting is diffused, creating a sense of depth and tranquility. The text is overlaid in the lower-left corner in a white, serif font.

Built for peace.
Inspired by nature.

■ who are we?

Not just another sauna manufacturer.

Our story began more than sixteen years ago in a freezing garage, where our two founders, childhood friends, built the first units by hand with equal parts grit and curiosity. That hands-on spirit still drives us today. From those early days, we've grown into a modern manufacturer with deep craft roots. We design and build on a single 6-hectare manufacturing campus in Estonia, pairing precise engineering with honest, long-lasting materials. Every detail matters: clean lines, smart assembly, efficient heating, and a bathing experience that feels restorative day after day.



Experience over 16 years



Premium Materials



World-class Manufacturing



Award-winning Designs

Designed for life. Tested by nature.

What we make is intended to live beautifully and work hard. We build with Nordic ThermoWood®, tempered glass, and durable components, and we test our saunas the way they're meant to be used – out in real weather, with real steam, and real people. The result is reliable performance, simple maintenance, and timeless aesthetics that fit homes, cabins, spas, and hospitality projects.

Crafted by hand. Found worldwide.

Our saunas are available through our distributor network in over 50 countries.



Leil[®]
SAUNAS

the story behind our name.



What is *leil*?

leil (Estonian, noun)

“sauna steam”; the burst of heat and vapor created by ladling water onto hot stones, and therefore the sacred ritual of making it.

For centuries, the sauna has been a sacred place for the people of the North. In a rapidly changing and noisy world, it is increasingly important to take moments to truly be present and find peace. *Leil* is at the heart of this experience.

We invite people to experience the peace, connection, and ritual of true sauna practice. Our goal is to bring the authentic Estonian sauna experience to new audiences worldwide, teaching the art of *leil* as a universal expression of well-being that transcends cultures and languages.



Healthy heat. Happy heart.

What most people don't realize is that leil isn't about endurance or extreme heat. True leil should be gentle and soft, yet deeply warm – a balance that soothes rather than overwhelms.

Our mission is to share this understanding with the world and teach people the art of creating and enjoying leil the right way.

Going into the sauna and throwing leil the right way helps boost your health and wellbeing, calm the mind, and strengthen your immunity.

Aris

Outdoor Sauna Collection

Aris is a thoughtfully designed sauna that brings together clarity of form, natural materials, and an inviting sense of simplicity. Its clean, cubic silhouette and full-glass façade create a light-filled space that feels both modern and timeless.



■ exterior

The exterior of Aris is defined by its pure geometry and warm, natural tones. Crafted from Lunawood ThermoWood®, the façade offers durability and a beautifully even finish that ages gracefully over time. Clean lines and subtle black metal accents frame the form, while the full-width glass front softens the wooden volume and brings openness. The EPDM roof ensures reliable protection in all conditions, and the construction is designed for efficient installation.



■ interior

Inside, Aris embraces a calm and cohesive material palette, fully finished in thermally modified pine for a warm and unified feel. A single, straight bench defines the layout, offering a clean and uncluttered seating solution. The generous glass front fills the space with natural light and enhances the connection to the outdoors, while bronze glass comes as standard with optional darker glass and ambient LED lighting for a more distinctive mood.



Aris Mini

The Aris Mini sauna combines a compact square-shaped design with cozy functionality, making it perfect for two people. Its small size fits into even the smallest garden spaces, offering a warm and intimate retreat without taking too much room.



Aris Lite

The Aris Lite sauna, an enhanced version of the Mini model, features a more spacious, square-shaped design. With its wider bench, it comfortably accommodates up to four people, offering the perfect balance of compactness and functionality.





standard set includes

1	Walls	40mm thermowood
2	Windows	Tempered bronze glass
3	Ceiling	40mm thermowood + EPDM roof cover + metal corner roof covers
4	Door	Tempered bronze glass with premium handle and black hinges
5	Benches	2-level thermowood bench and 2-board back rest
6	Floor	40mm thermowood
7	Ventilation	3x ventilation openings
8	Base frame	Painted black

additional extras



9 Lightning

LED-strips under the bench and/or behind back rest top and bottom

8

available glass tones



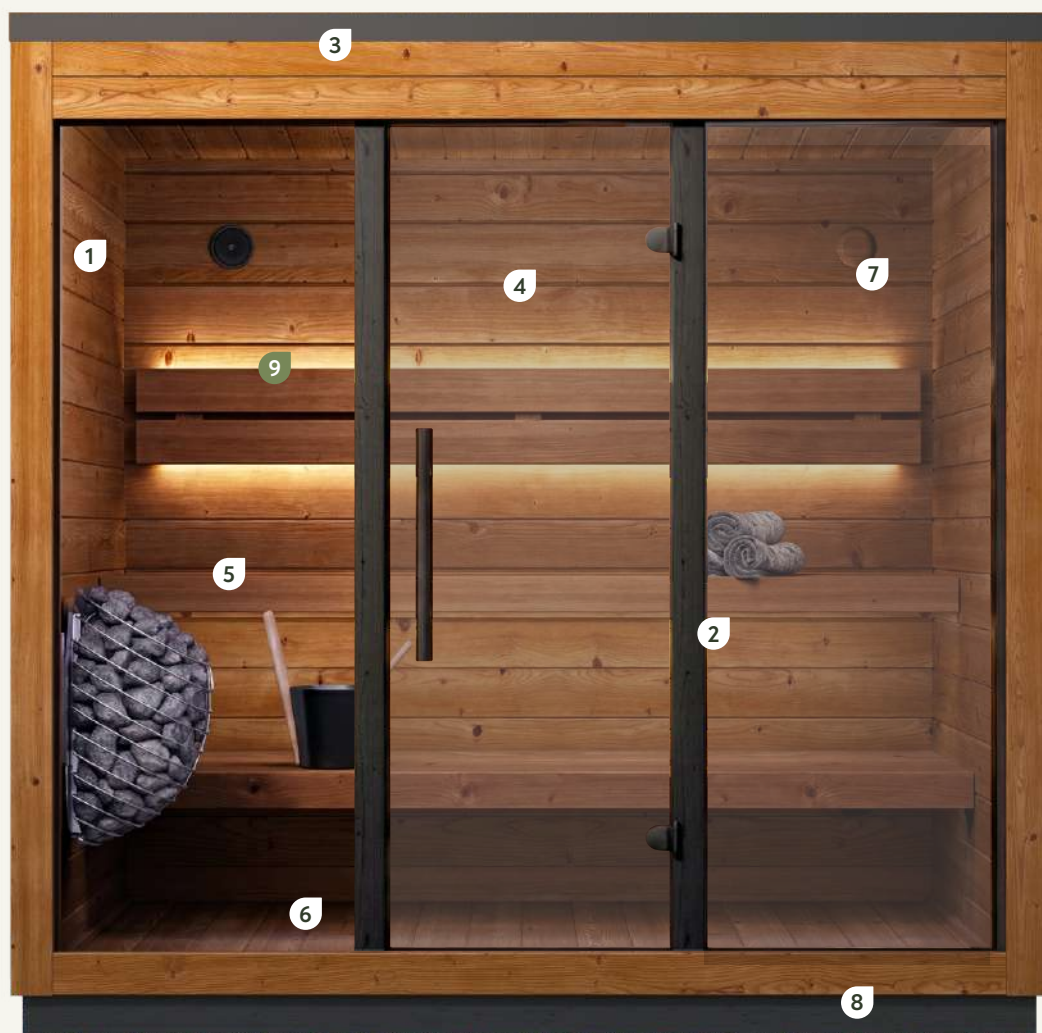
BRONZE (in standard set)



BLACK

assembly and delivery

All models are available as DIY kits and come with an instruction manual.

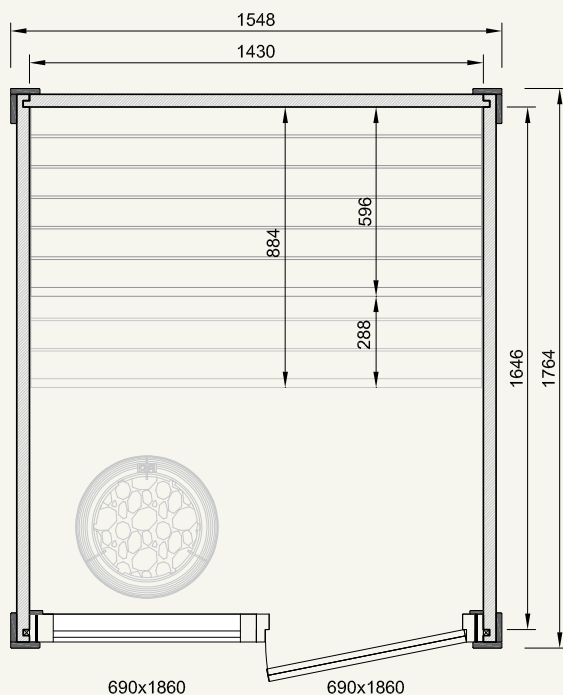




Aris Mini

for 2 people





technical information

METRIC

IMPERIAL

Coverage area	2,7 (m ²)	29.1 (ft ²)
Steam room volume	4,7 (m ³)	166.0 (ft ³)
External dimensions	W1548×D1764×H2220 (mm)	W60.9"×D69.4"×H87.4" (in)
Internal dimensions	W1430×D1646×H2040 (mm)	W56.3"×D64.8"×H80.3" (in)
Weight	550 (kg)	1,213 (lb)
Pallet size	1,20×2,30×1,20 (m)	3.94×7.55×3.94 (ft)

suitable with

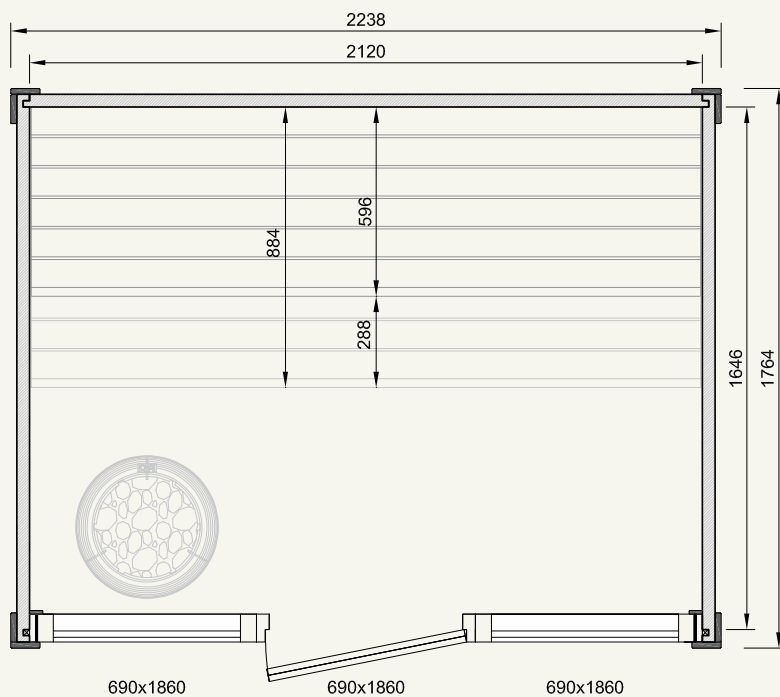
Electric heater	✓
Wood burning heater	✗



Aris Lite

for 4 people





technical information

METRIC

IMPERIAL

Coverage area	4,0 (m ²)	43.1 (ft ²)
Steam room volume	7,0 (m ³)	247.2 (ft ³)
External dimensions	W2238×D1764×H2200 (mm)	W88.1"×D69.4"×H86.6" (in)
Internal dimensions	W2120×D1646×H2040 (mm)	W83.5"×D64.8"×H80.3" (in)
Weight	650(kg)	1,433 (lb)
Pallet size	1,20×2,30×1,20 (m)	3.94×7.55×3.94 (ft)

suitable with

Electric heater	✓
Wood burning heater	✓

What type of wood do you use in manufacturing, and why is thermally treated wood good?

We use ThermoWood® (thermally modified pine) for the sauna exterior, while benches are made from aspen and alder, both in their natural and thermally treated forms. Thermally treated wood is ideal for saunas as it's resistant to water and humidity, doesn't swell or shrink, won't warp or twist like untreated wood, and doesn't leak resin.

Are your outdoor saunas suitable for year-round use?

Yes, our outdoor saunas can be used year-round, enduring cold winters and hot summers. We use 40mm or 70mm thick thermally treated wood, roofing with shingles or EPDM rubber to ensure moisture resistance. We also recommend applying an external UV-protective varnish treatment which ensures long-lasting durability.

Can products be customized (custom solutions)?

Yes, some products are available for customization, but it involves additional waiting time for designing and manufacturing. Typically, a custom order takes a minimum of 2-3 months.

Are sauna components painted at the factory?

DIY (self-assembly) sauna components are partially factory-painted, requiring final finishing during installation. Fully assembled saunas are factory-painted and finished.

On what surface can the sauna be installed?

The sauna must be installed on stable and level ground that doesn't settle. For outdoor saunas, ground must be prepared, either with driven piles or a concrete foundation.

Does the standard sauna kit include a heater?

A standard kit includes the sauna only. Optional LED lighting and a heater packages are available as add-ons.*

*Depending on the country.



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Aris Mini
for 2 person



Aris Lite
for 4 people



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#throwtheleil

